

## National Bumper Plastic Primer 1K

<b>DESCRIPTION</b>	1 K primer for bumper bars ,easy to apply primer , it is designed to provide adhesion to a wide range of plastics used by car manufacturers . Very good adhesion on Polypropylene even without treatment, excellent water resistance. Good internal-adhesion with basecoat , can be directly topcoated .
<b>RECOMMENDED USE</b>	Design specifically for use on bumper bars .

### TECHNICAL INFORMATION

<b>Colors</b>	White , metallic
<b>Finish</b>	Smooth finish .
<b>Gloss</b>	Semi-Gloss .
<b>Specific Gravity</b>	White 1.07 ± 2      Metallic 0.94 ± 2
<b>Solid by Weight %</b>	White 36 ± 2      Metallic 25 ± 2
<b>Viscosity (25°C) for spraying</b>	16-18 sec
<b>Theoretical Coverage</b>	Approx .3-4 m <sup>2</sup> /L ( 2 coats for white ) ( 2-3 coats for metallic )
<b>Flexibility</b>	Excellent

### SURFACE PREPARATION

The surface should be clean and dry at the time of application and its temperature must be above the dew Point to avoid condensation.

### APPLICATION DATA

<b>Stir all products well thoroughly each time before use</b>	
<b>Thinning / Cleaning of Tools</b>	Ready to use , if need 5-10 % with Numix Thinner
<b>Pot life</b>	N/A
<b>Number of Coats</b>	2 coats for white / 2-3 coats for metallic
<b>Flash off time</b>	5 min between coats .
<b>Drying time @ 25 C</b>	15 -20 min's , Air Dry .

### MISCELLANEOUS DATA

<b>STORAGE</b>	The product must be stored according to National Regulations. The product should be kept in a cool and well ventilated place, protected from heat and direct sunlight at temp 5-35°C. Containers .must be kept tightly closed
<b>HANDLING</b>	Handle with care
<b>SHELF LIFE</b>	36 months, in original sealed container, with proper storage conditions.
<b>SAFETY / HEALTH</b>	- refer MSDS .

**NOTE:** *We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.*