



(1) The surface should be dry and free from contaminants prior to overcoating. When the maximum recoating time is exceeded it may be necessary to roughen the surface to ensure inter coat adhesion. When in doubt, consult your nearest Transocean office.

### Surface preparation.

Steel	Oil and grease should be removed by solvent cleaning according to SSPC-SP1. Remove weld spatter and smooth weld seams and sharp edges as applicable. Abrasive blasting: min. Sa2,5 – ISO 8501:1. Apply Transpoxy Tar S.F.10.09 immediately after the steel has been blasted and the quality of preparation has been approved. Transpoxy Tar S.F.10.09 may also be applied on suitable primer such as Transozinc or Transpoxy primers. Ensure that primed surfaces are dry and free from salts and other contaminants. If applied on concrete, application of Transpoxy Penetrating Sealer 10.00 prior to that of T.O.10.09 will enhance adhesion.
Repair	Corroded areas should be power tool cleaned to ISO-St3 or blast cleaned to ISO-Sa2 or better. Existing systems should be dry and free from loose paint, salt, grease and other contaminants prior to overcoating. For concrete, existing paint should be cleaned free of dust, dirt, oil and grease. Paint surface should be properly abraded to ensure adhesion of the fresh coat of paint to the existing paint.

### Recommended paint system.

A typical high performance system is shown below.

Transpoxy H.B.Zinc Phosphate 10.06 (for steel)	1 x 50 $\mu$ dft.
Or	
Transpoxy Penetrating Sealer 10.00(for concrete)	1 x 50 $\mu$ dft.
Transpoxy Tar S.F.10.09	1 x 250 $\mu$ dft.

### Health and safety.

Observe the precautionary notices on the label of the container. A material safety data sheet is available upon request and national or local safety regulations should be followed. This product is intended for use by professional applicators.

As a general rule, avoid skin- and eye contact by wearing overalls, gloves, goggles, mask, etc. Spillage on the skin should immediately be removed by thorough washing with lukewarm water and soap or a suitable industrial cleaner. Eyes should be flushed with fresh water and medical attention sought immediately. Spraying should be carried out under well-ventilated conditions. Avoid inhalation of solvent vapours and paint mist by wearing an air mask.

This product contains flammable materials and should be kept away from sparks and open flames. Smoking in the area should not be permitted.

### Disclaimer

*The information in this data sheet is provided to the best of our knowledge. However, we have no control over either quality or condition of the substrate and other factors affecting the use and application of this product.*

*Therefore, we cannot accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising from the use of this product.*

*We reserve the right to change the product without notice.*

Date of issue: June, 08.