



NATIONAL AUTO LACQUER N.C. METALLIC
DECORATIVE COATINGS

TECHNICAL DATA SHEET

NATIONAL AUTO LACQUER N.C. METALLIC

PRODUCT DESCRIPTION	A fast drying nitrocellulose based topcoat with distinct brilliant metallic colours. Gives a durable rich finish. Easy to apply on various surfaces for decorative purpose with protection. The metallic finish is weather resistant.
RECOMMENDED USES	As a topcoat paint for automobiles, variety of furniture's, including metal furniture, and wooden furniture. It can be overcoated with National N.C. Lacquer Clear for better gloss and protection.

TECHNICAL DATA

COLOUR, DRY FILM	Special shades on request
FINISH, DRY FILM	Metallic lusture / Glossy
VOLUME SOLIDS (ASTM D2697)	30 ± 2%
SPECIFIC GRAVITY	1.00 ± 0.05
THEORETICAL SPREADING	15 – 10 M ² /LTR
RECOMMENDED DFT (DRY FILM)	20 – 30 Microns/Coat
RECOMMENDED WFT (WET FILM)	65 – 100 Microns/Coat
FLASH POINT	7°C

DRYING TIME

Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)	
TOUCH DRY	15 – 30 minutes
DRY TO RECOAT	3 – 4 hours
HARD DRY	8 – 15 hours

ADVANTAGES

NATIONAL AUTO LACQUER N.C. METALLIC	Brilliant metallic appearance, easy to apply on various surfaces, gives excellent gloss and protection to substrate.
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APPLICATION INSTRUCTION

SURFACE PREPARATION	Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Application can be done by the recommended application methods.
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APPLICATION DATA

APPLICATION METHOD	Spray
CLEANING/THINNING	National Lacquer Thinner
THINNER (VOLUME)	20 – 30%
CONV. SPRAY REQUIREMENTS	Possible
AIRLESS SPRAY REQUIREMENTS	Pressure : 2000 – 2200 psi
NOZZLE SIZE	0.013” – 0.020”
MIXING RATIO (BY VOLUME)	NA
POT LIFE @ 30°c (100 ml)	NA

SYSTEM

RECOMMENDED SYSTEM To be applied on prepared surface.	National N.C. Primer Surfacer	: 1 coat
	National N.C. Putty or Polyester Putty	: 1 coat
	National N.C. Primer Surfacer	: 1 coat
	National Auto Lacquer N.C. Metallic	: 2 coats
	National N.C. Auto Lacquer Clear	: 1 coat

ADDITIONAL DATA

SHELF LIFE @ 30°C	12 months, in original sealed container, with proper storage conditions.
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HEALTH & SAFETY

SAFETY PRECAUTIONS	<p>As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area.</p> <p>This product contains flammable materials and should be kept away from the sparks and open flames, smoking in the area should not be permitted. Local safety regulations should be followed.</p>
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STORAGE & HANDLING

STORAGE	Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.
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NOTE: We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued.
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