



NATIONAL HAMMER FINISH

DESCRIPTION	A special resin and Aluminum base gloss paint which on application gives a unique hammer effect finish that has a high impact and scratch resistance ability to hide minor defects.
RECOMMENDED USE	<ul style="list-style-type: none"> - On metal surfaces, such as metal furniture, machinery parts, tools, instruments and equipment. - Used for decorative protection for windows and doors. - Used for decoration work on wood surfaces & walls.

TECHNICAL INFORMATION

Colors	As per shade card.
Viscosity (25°C)	7.5 - 8.5 Poise.
Specific Gravity	0.98 ± 0.05
Solid by Weight %	55 ± 2%
Theoretical Spreading Rate	5 - 6 m ² /Lit.
Drying time	Touch dry: 30 min. Hard dry: 1 - 3 hrs.

SURFACE PREPARATION

Surface should be dry and clean, free from grease, dirt and other contaminants. Applied normally directly to the surface. may be primed with **National Red Oxide Primer** or **National Red Oxide Zinc Chromate Primer**.

APPLICATION DATA

Application Methods	Spraying or Brush {diluted with thinner (10 - 20%)}
Thinner	National Special Thinner.
Guiding Data for Airless Spray	Nozzle Tip: 0.015 - "0.020". Nozzle Pressure: 2200 P.S.I.

MISCELLANEOUS DATA

STORAGE	The product must be stored according to National Regulations. The product should be kept in a cool and well ventilated place, protected from heat and direct sunlight at temp 5-35°C. Containers must be kept tightly closed.
HANDLING	Handle with care, mix well before use.
SHELF LIFE	36 months.
SAFETY / HEALTH	<ul style="list-style-type: none"> - Ensure good ventilation during application and drying. - Avoid contact with skin and eyes. While painting it is advisable to wear eye protector. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. To remove splashes from skin; use soap and water or a recognized skin cleaner. - Keep out of reach of children.
TDS ISSUE NO. & DATE	(3) - May 2017

NOTE: We warranty the quality of our product and this data sheet represents test results and practical experience obtained under controlled conditions. We reserve the right to change data without prior notice.