



NATIONAL N.C. PUTTY  
DECORATIVE COATINGS

TECHNICAL DATA SHEET

## NATIONAL N.C. PUTTY

<b>PRODUCT DESCRIPTION</b>	It is a special glazing putty for wooden and steel surfaces. Specifically developed, based on nitrocellulose, alkyd resins and extender combinations. Easy to apply, faster drying, suitable for wooden and metal surfaces.
<b>RECOMMENDED USES</b>	Putty for wooden surfaces for better leveling for wooden furniture and carpentry works. Also suitable as a body filler for automotive surfaces.

### TECHNICAL DATA

<b>COLOUR, DRY FILM</b>	White, Grey, Red and Brown
<b>FINISH, DRY FILM</b>	Smooth / Matt
<b>VOLUME SOLIDS (ASTM D2697)</b>	34 ± 2%
<b>SPECIFIC GRAVITY</b>	1.33 ± 0.05
<b>THEORETICAL SPREADING</b>	8.5 – 6.5 M <sup>2</sup> /LTR
<b>RECOMMENDED DFT (DRY FILM)</b>	40 – 50 Microns/Coat
<b>RECOMMENDED WFT (WET FILM)</b>	120 – 150 Microns/Coat
<b>FLASH POINT</b>	7°C

### DRYING TIME

Drying time @ 30°C (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)	
<b>TOUCH DRY</b>	30 – 60 minutes
<b>DRY TO RECOAT</b>	3 – 4 hours
<b>HARD DRY</b>	4 – 5 hours

### ADVANTAGES

<b>NATIONAL N.C. PUTTY</b>	Faster drying, easy to apply, better flow and leveling properties. Suitable for various surfaces, the dry film is hard.
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### APPLICATION INSTRUCTION

<b>SURFACE PREPARATION</b>	Before application, the surface should be sound, clean and free from oil, grease, loose particles, dust, etc. Application can be done by the recommended application methods.
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**APPLICATION DATA**

<b>APPLICATION METHOD</b>	Glazing Knife
<b>CLEANING/THINNING</b>	National Lacquer Thinner
<b>THINNER (VOLUME)</b>	Ready to use
<b>CONV. SPRAY REQUIREMENTS</b>	NA
<b>AIRLESS SPRAY REQUIREMENTS</b>	NA
<b>NOZZLE SIZE</b>	NA
<b>MIXING RATIO (BY VOLUME)</b>	One pack
<b>POT LIFE @ 30°c (100 ml)</b>	NA

**SYSTEM**

<b>RECOMMENDED SYSTEM</b> To be applied on prepared surface.	National N.C. Primer Surfacer	: 1 coat
	National N.C. Putty or Polyester Putty	: 1 coat
	National N.C. Primer Surfacer	: 1 coat
	National N.C. Auto Lacquer Topcoat	: 2 coats

**ADDITIONAL DATA**

<b>SHELF LIFE @ 30°C</b>	18 months, in original sealed container, with proper storage conditions.
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**HEALTH & SAFETY**

<b>SAFETY PRECAUTIONS</b>	<p>As a general rule, avoid skin and eye contact by wearing overalls, gloves, goggles, and mask etc. Spillage on skin should immediately be removed by thorough washing with water and soap or suitable cleaner. Eye should be flushed with fresh water. Avoid inhalation of vapours and paint mist by wearing suitable mask. In the event of ingestion and eye contact, seek medical attention immediately. Painting must be carried out in well-ventilated area.</p> <p>This product contains flammable materials and should be kept away from the sparks and open flames, smoking in the area should not be permitted. Local safety regulations should be followed.</p>
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**STORAGE & HANDLING**

<b>STORAGE</b>	Store the paint in proper storage conditions as per the local regulations. Keep the paint container in sealed condition under shed, away from direct sunlight and extreme temperatures. Do not stock paint material near to any ignition sources. Do not put back the half or unused material back in original container, containing the supplied paint, to avoid contamination. Handle with care. Stir well before use.
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**NOTE:** We warranty only the quality of our product and this data sheet is based on results obtained from experience and tests. We reserve the right to change data without prior notice. For surface preparation, safety details refer specifier and safety data.

This data sheet supersedes all previous issued.  
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